

# CNC MACHINIST – OPERATOR/SET-UP

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## DATE POSTED

May 13, 2026

## LOCATION

Modesto, CA

## PAY

\$26.00 - \$30.00 per hour

## JOB TYPE

Full Time

Diversified Machining & Fabrication (DMF) is a precision machining and fabrication company based in Modesto, California. We partner with customers across a range of industries to deliver high-quality manufactured components, assemblies, and fabrication solutions with a strong focus on craftsmanship and reliability. Our team combines advanced manufacturing capabilities with hands-on industry experience to support projects ranging from custom parts to large scale projects.

## JOB DESCRIPTION

CNC Operator/Set-Up Candidate must possess the ability to interpret complex engineering drawings and set up operation sequences for both small quantities and production runs. Machine complex parts to meet customer specifications in a wide variety of materials and sizes. Inspect parts to customer print to tolerances as close as +/- .0002", applying geometric dimensioning and tolerances. Interpret all customer specifications per print. Experience of set up and operation of both CNC Mills and Lathes. Must know how to use and read calipers, micrometers, indicators, and other measuring equipment adequately.

## RESPONSIBILITIES

- > Set up and Operate CNC Mills and Lathes.
- > Understand G-code
- > Change inserts and maintain other tooling during run.
- > Run multiple machines simultaneously as needed.
- > Verify NC files as well as maintain revision control on programs and setup sheets
- > Monitor the feeds and speeds during the machining process for maximum tool life and convey that information to the programmer.
- > Read and understand blueprints and drawings.
- > QC and Inspect parts including first articles and in process inspections with documentation.
- > Must have working knowledge of machining assorted steels, stainless, copper, aluminum, and plastics.

## BASIC QUALIFICATIONS

- > High school diploma or equivalency certificate
- > Strong mathematical skills
- > Attention to detail
- > Must be able to communicate both written and orally in the English language.

PREFERRED SKILLS & EXPERIENCE

- > 5+ years of CNC operating
- > Proficiency with programs and ability to adjust offsets
- > High level proficiency operating multi axis mill and lathe CNC machines

ADDITIONAL REQUIREMENTS

- > Ability to lift 50 lbs. unassisted
- > Basic safety compliance
- > Lifting, standing, climbing, bending, grasping, sitting, pulling, pushing, stooping, stretching, and carrying are generally required to perform the functions of this position

*DMF is an Equal Opportunity Employer: Race, Color, Religion, Sex, Sexual Orientation, Gender Identity, National Origin, Age, Genetic Information, Disability, Protected Veteran Status, or any other legally protected group status.*

BENEFITS

- > 401K and Matching
- > Dental Insurance
- > Health Insurance
- > Vision Insurance
- > Life Insurance
- > Paid Time Off

SCHEDULE

- > 8-hour Shift
- > Monday to Friday
- > Overtime